

Date: Thursday, 11/29/2007 11:04:27 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	BEARING		
Job Number	36029					
Estimate Number	10807					
P.O. Number	N/A		Part Number	D2611		
This Issue	11/29/2007	S.O. No.	N/A	Drawing Number	D2611	
Prsht Rev.	NC		Project Number	N/A		
First Issue	N/A		Drawing Revision	REV.C		
Previous Run	31888		Material	N/A		
Written By			Due Date	12/5/2007		
Checked & Approved By	<u>11/29/2007</u>		Qty:	10	Um:	Each
Comment	Est Rev:B 99.06.23 Re-format DM Change to SS; Change Supplier- Rev.C 07.03.14 EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>5171</u> Purchase part as per Dwg D2611 Possible supplier: McMaster P/N: 63215K34 Material release note required	<u>c/o 07/11/30</u> <u>(10)</u>
2.0	63215K34	Bearing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Bearing	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached	<u>7/12/04</u> <u>50</u> <u>(10x)</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>6/12/05</u> <u>(10)</u> <u>counts</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>38</u>	<u>7/12/06</u> <u>50</u> <u>(10x)</u>

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes B No D DQA: D Date: 07/12/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:04:28 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BEARING
Job Number: 36029		Part Number: D2611
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		(18)
Comment: FINAL INSPECTION/W/O RELEASE		Dom/12/06
Job Completion		
<i>U St. 12/06</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

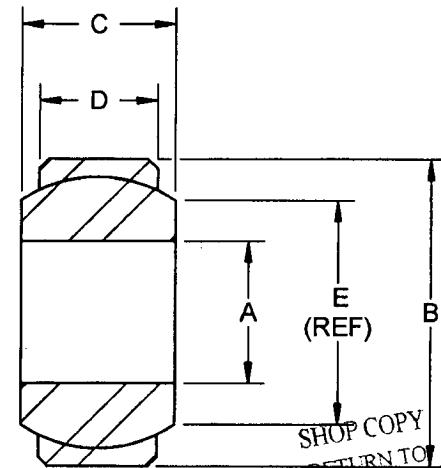
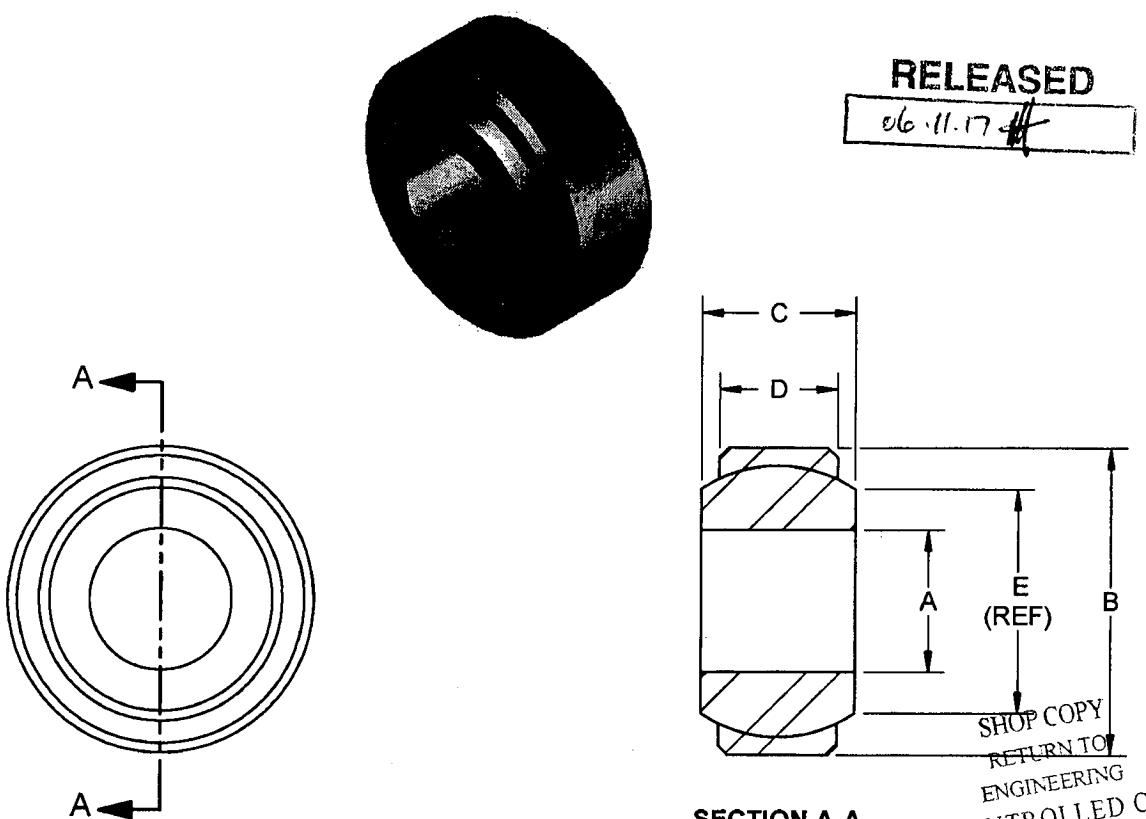
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>QP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>##</i>	APPROVED <i>##</i>	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

## SPECIFICATION CONTROL DRAWING



UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *36029*

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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# McMASTER-CARR®

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Canada

Purchase Order  
PO00005171

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McMaster-Carr Number  
3737134-01

11/30/2007

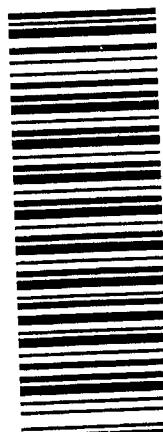
Line	Description	Ordered	Shipped		
4	91292A238 Metric 18-8 Stainless Steel Socket Head Cap Screw, M16 Thread, 30mm Length, 2mm Pitch, Packs of 5	2 Packs	2		A12
1	7130K41 Single-Lock Nylon Cable Tie, 6-3/8" L, 1-3/8" Bundle Diameter, 18# tensile Strength, White, Packs of 100	3 Packs	3	2 - 295	1
2	7566K25 Cable Tie Holder, Adhesive Back, Four-Way, for .15" Maximum Tie Width, Packs of 100	3 Packs	3	2 - 294	2
3	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	10 Each	10	3 - 299	3

Dart Aerospace Ltd

EXP

Cycle

41



FW1B5  
11/30/  
12:58/  
538



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